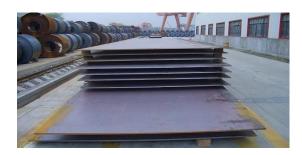
## DMR-249A Grade Steel Plates (thickness: 10 – 20 mm) for Naval Applications

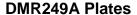
## i. Description of the technology

Technology has been developed for manufacture of DMR249A grade steel plates, in thickness ranging from 10mm to 20mm, through controlled rolling and normalizing (CR+N) route using <u>continuous cast slabs</u> as feedstock. During the entire course of the development, DMRL worked extensively in close coordination with the manufacturing agencies for establishing/optimizing the process parameters to ensure robust and reliable products, which met the stringent dimensional, physical and metallurgical requirements.

## ii. Application areas

DMR249A grade steel plates find use in the construction of warships including aircraft carriers.







The First Indigenous Aircraft Carrier (IAC), INS Vikrant, one of the first major applications